

Garant**Indexable insert for turning CCGT 120404 FN, PKD (7°), Cutting edge version: TWM****Order data**

Order number	265827 TWM
GTIN	4045197449016
Item class	21L

Description**Version:**

PCD – Polycrystalline diamond, fine grain. General machining, stable cutting edge for high metal removal rates.

Application:

For aluminium, aluminium alloys, non-ferrous metals, plastics, composite materials, titanium alloys, sintered metals.

Technical description

Cutting speed v_c for G(C)RP	400 - 900 m/min
Cutting speed v_c for alu < 10 % Si	400 - 3500 m/min
Cutting depth a_p	0.2 - 2.5 mm
Cutting edge version	TWM
Corner radius	0.4 mm
Cutting speed v_c for non-ferrous metals	300 - 2200 m/min

Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Grade	PCD
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	PCD
ISO code indexable insert	CCGT 120404 FN
Number of changes/inserts	1
Product name attribute	PCD
Rake	6 degrees
Type of product	Indexable insert for turning